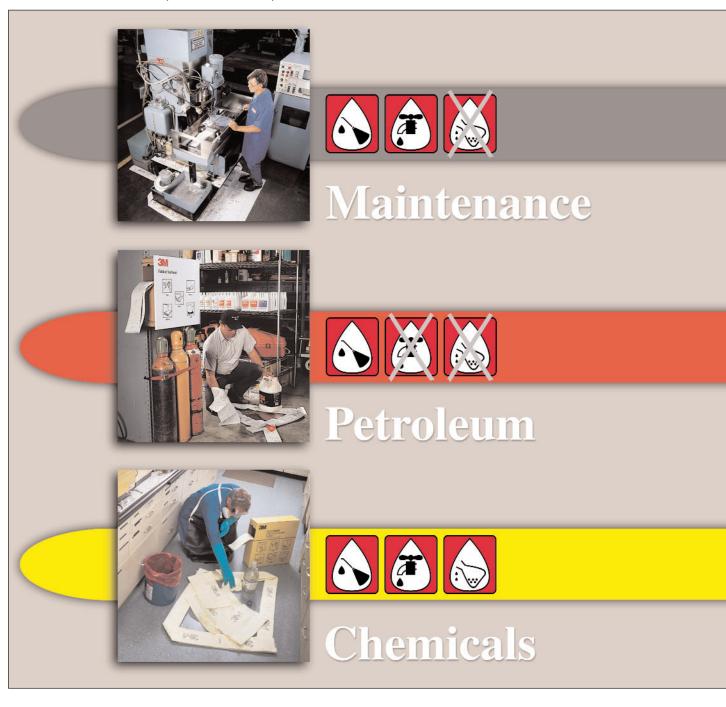
3M[™] Sorbents

For Maintenance, Petroleum, and Chemicals





3M[™] Sorbents Are Versatile And Effective

3M sorbents can be used in a wide variety of applications ranging from simple maintenance to emergency spill cleanup. Our sorbents are designed to be used for specific jobs and materials. Some can be used for general maintenance applications while others are designed to handle petroleum or chemical spills and cleanup.

This brochure will provide an overview and some details on each of our sorbents. It is divided into three main sections, with gray for maintenance sorbents, red for petroleum sorbents and yellow for chemical sorbents. Ordering Information starts on page 18. On page 17 we detail ways in which sorbent costs can be reduced. For Customer Service, please call 1-800-328-1667 or visit our web site at www.3M.com/occsafety.



Symbol Key

Throughout this brochure you'll notice the symbols shown below. These symbols indicate which sorbents can and cannot be used with different fluids.



= For use with petroleum-based products



= For use with water-based products



= For use with chemical-based products



= Not for use with

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3M[™] Maintenance Sorbents are designed to absorb non-aggressive liquids*, making them ideal for plant maintenance. They're lightweight and versatile and take just minutes to put in place. Maintenance sorbents are dust-free and contain no abrasive granules that can damage expensive equipment. 3M sorbents can also be incinerated or fuel blended, leaving less than 0.2% ash. 3M sorbents can be wrung out and reused numerous times with virtually no loss of sorbent capacity. 3M offers configurations that allow you to get at the source of a leak before it becomes a bigger problem. A gray color allows the sorbent to blend into plant appearance. As maintenance sorbents become saturated, they take on a darker gray color, making the user aware that they are ready to be changed while retaining a clean appearance.

A Complete Range of Products Includes:

- Sorbent Folded
- Sorbent Pads
- Sorbent Rolls
- · Sorbent Mini-Booms
- Sorbent Pillows
- · Sorbent Rugs
- Sorbent Drum Covers

Suggested Applications

- Industrial machinery leaks, drips, spills and splashes of non-aggressive maintenance fluids
- Wiping down oily tools and equipment
- Tabletops and under work surfaces
- Indoor vehicle/equipment
- parking areas—fork trucks, compressors, and lift equipment
- Areas where an oily mist is problematic
- Under oily machined metal parts while they drip off prior to packing and shipping

^{*}Non-aggressive liquids are those used in daily operations which do not require the use of personal protective equipment, and include: oils, coolants, cutting fluids, aqueous-based liquids and petroleum-based products.



3M™ Maintenance Sorbent Folded M-FL550DD, High Capacity

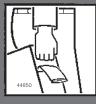


3M™ Maintenance Sorbent Folded M-FL550DD, High Capacity is the easy-to-use solution for cleaning up spills, drips and fluid leaks. You get four sorbent configurations from one folded sorbent dispenser box. 3M Maintenance Sorbent Folded offers:

- Four sorbents in one. It can be used as a boom, pillow, pad, or roll, which means you stock one product to meet your sorbent needs.
- Perforations every 16 inches allow you to select the length required, so there's less wasted sorbent.
- A handy dispenser box for easy, on-site use.
- 3M's high capacity sorbent technology:
 - a) has increased fluid-holding capacity which means less sorbent used
 - b) allows for simple reclamation for recycling of valuable liquids and re-use of sorbent
 - c) minimizes sorbent waste for disposal
- Each individual dispenser contains suggestions for sorbent use.



Application Guide













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3M™ Maintenance Sorbent Pads, High Capacity



M-PD1520DD

Standard pads are highly absorbent and nongranular, with a low-profile design that is perfect for placing in, under, and around machines to catch drips.



M-PD720GG

Production pads are twice as thick for extra absorbency. They are ideal for tight areas, cleaning up small spills, and wiping down oily tools and equipment. Designed to be placed on machinery to catch leaks at the source,

production pads eliminate the need to clean machines and floors. Ideal for use in drip pans.

3M™ Maintenance Sorbent Rolls, High Capacity

Designed to cover large surfaces, rolls can be easily cut to fit tight corners. They are available in three convenient widths—15, 33, and 38 inches—perfect for lining drawers, covering workbenches, or masking larger areas from mists and oversprays. Rolls of sorbent material are used to cover and sorb large spills, or in areas where spills may occur. Convenient in that they can be cut to the desired length, they are also the most economical way to purchase sorbent.



M-RL15150DD

M-RL33150DD



M-RL38150DD

3M™ Maintenance Sorbent Mini-Booms

Available in three lengths, mini-booms are ideal for placing around equipment to contain spills and to prevent leaks from spreading to adjacent work areas. A 3 inch diameter scrim on the outside of a mini-boom identifies the use while containing particulate sorbent material designed for that application.



M-MB304



M-MB308



M-MB312

3M[™] Maintenance Sorbent Pillow, M-PL715



Small and lightweight, pillows are tear-resistant and feature a high capacity for holding liquid. They can be placed quickly at the source of a leak, helping to save hours of cleanup time. Sorbent pillows are ideal for use in a drip pan, under equipment, or at the source of a large leak.



3M[™] Maintenance Sorbent Drum Cover M-DC22DD



The 3M[™] Maintenance Sorbent Drum Cover M-DC22DD High Capacity is designed to be used on a 55 gallon drum to catch drips and spills that occur during the dispensing of all types of non-aggressive materials used in daily operations. With cut-outs for dispensing bungs and a skirt which fits neatly around the base of the drum to catch any drips that would normally end up on the floor, the 3M Sorbent Drum Cover is the most versatile on the market.

3M[™] Maintenance Sorbent Rugs





6584 M-RGC36100E

Sorbent rugs are used in areas where foot and vehicle traffic is an issue. Designed to absorb liquids while enduring the punishment of being tread upon, sorbent rugs are durable and versatile. The 3M™ Maintenance Sorbent Rug M-RG36300E is a non-selective sorbent which will "sorb" most non-aggressive liquids and is designed for use in industrial maintenance applications. The 3M™ Maintenance Sorbent Rug M-RGC36100E with Coating can be used on a clean and smooth floor to ensure the material does not slip when walked on. The coating also acts as a fluid barrier, protecting the surface below the rug.

Cost Comparison: 3M™ Sorbents vs. Clay Granules

Materials

2/3 case M-PD1520DD (66 pads) 1 case will absorb approximately 37.5 gallons (1 case = 100 pads)





5.7 - 50 lb. bags 1 - 50 lb. bag will absorb approximately 4.4 gallons

Labor

6.7 lbs. sorbent + 182.5 lbs. oil = 189.2 lbs. 189.2 lbs. at 6 lbs. per minute clean-up = 32 minutes of worker time



285 lbs. clay + 182.5 lbs. oil = 467.5 lbs. 467.5 lbs. at 2 lbs. per minute clean-up = 234 minutes (plus breaks) of worker time



Drums and Disposal

0.5 drum to hold sorbent and fluid for disposal

Calculations are estimated for cleaning up 25 gallons of fluid. 3M sorbent capacities are based on 3M laboratory data. Clay granule data was obtained from the Sorptive Mineral Institute. Labor savings are based on data collected by 3M and a major U.S. manufacturer and reflect an expected labor savings in most operations.



1.6 drums to hold clay granules and fluid for disposal







In service for over 20 years, 3M[™] Petroleum Sorbents are used extensively for controlling, cleaning up, and recovering oil and petroleum-based liquids from effluent discharge, streams, ponds, lakes, rivers, and other bodies of water. They are also used for in-plant spills under leaking equipment and machinery. 3M petroleum sorbents are dust-free and contain no abrasive granules that can damage expensive equipment. That's because they're made from an innovative microfiber material which contains millions of tiny pockets that are able to absorb and hold petroleumbased liquids.

3M petroleum sorbents allow you to reclaim the oil for easy recycling and re-use. There's less volume for disposal after the fluid is removed. What's more, 3M petroleum sorbents can be incinerated—with only .02% ash residue.

A Complete Range of Products Includes:

- Sorbent Folded
- Sorbent Pads
- Sorbent Mini-Booms
- Sorbent Mini-Pillows

Features/Benefits

- · Repels water while absorbing petroleum-based liquids
- Does not deteriorate, disintegrate, or sink
- Can be wrung out and

- Sorbent Booms
- Sorbent Sweeps
- Sorbent Drum Covers
- · Sorbent Particulate
 - reused or disposed of by incineration or fuel blending in accordance with local regulations
- · Resists temperature and humidity extremes

Suggested Applications

- · Controlling, cleaning up and recovering oil and petroleum based liquids from effluent discharge, streams, ponds, lakes, rivers, and other bodies of water
- · In-plant spills under leaking equipment and machinery in place of clay granules
- In drains and sumps to collect petroleum products from runoff



3M™ Petroleum Sorbent Folded P-FL550DD, High Capacity



Folded sorbents are the easy-to-use solution for cleaning spills, drips and fluid leaks. You get four sorbent configurations from one folded sorbent dispenser box. 3M Petroleum Sorbent Folded also offers:

- Four sorbents in one. It can be used as a boom, pillow, pad, or roll, which means you stock fewer products to meet your sorbent needs.
- Perforations every 16 inches allow you to select the length required, so there's less wasted sorbent.
- High water repellency:
 - Saves money as oil, not water is recovered.
 - Can be used outside as well as in-plant.
- A handy dispenser box for easy, on-site use.
- 3M's high volume sorbent technology:
 - a) has increased fluid-holding capacity which means less sorbent is used
 - b) allows for simple reclamation for recycling of valuable liquids
 - c) minimizes sorbent waste for disposal
- Each individual dispenser contains suggestions for sorbent use.



Application Guide











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3M[™] Petroleum Sorbent Pads, High Capacity

Conveniently sized, pads allow the user to quickly spread sorbent on and in the path of a spill. Pads may also be used on a work surface in anticipation of a spill, or as a wipe. The 3M™ Petroleum Sorbent Pads are a selective sorbent which will "sorb" hydrocarbon-based liquids (oleophilic) and repel aqueous-based liquids (hydrophobic). High capacity sorbents have a scrim on one side to increase strength and eliminate linting.

HP-255 and HP-256

Twice as thick as a standard pad, these petroleum sorbent pads offer high capacity in a low-profile design. That means you can get extra sorbency into tight areas. They can be placed directly on machinery or tucked in and around machines to catch and contain leaking lubricants. These pads can also be used to wipe contaminated surfaces. As with the HP-156 and HP-157, they absorb petroleum-based liquids and repel water.





HP-156

HP-157 (Actual size 34" x 38")





HP-255

HP-256

3M™ Petroleum Sorbent Roll HP-100, High Capacity



Designed to cover large areas, petroleum sorbent rolls are perfect for lining drawers, covering workbenches, or masking areas from oversprays. HP-100 rolls can be cut to cover small areas or can be laid on open waters, shorelines, or discharge streams. One bale of HP-100 petroleum sorbent material will absorb up to 73 gallons of petroleum-based liquid. With a scrim on one side, HP-100 can be wrung out and reused many times over to reduce waste and reclaim fluids.

3M™ Petroleum Sorbent Mini-Booms

The 3M[™] Petroleum Sorbent Mini-Booms are a selective sorbent which will "sorb" hydrocarbon-based liquids (oleophilic) and repel aqueous-based liquids (hydrophobic). Mini-booms are typically used because of their tube-like shape to encircle spills and contain leaks. A 3 inch diameter scrim on the outside of a mini-boom identifies the use while containing particulate sorbent material designed for that application.







T-4

T-8

T-12



3M[™] Petroleum Sorbent Mini-Pillow T-30



Pillows are designed with a scrim that encases particulate sorbent material. Pillows are small, lightweight, and tear-resistant, and can be used in areas where more capacity is desired than can easily be achieved using a sorbent pad. The 3M™ Petroleum Sorbent Mini-Pillow is a selective sorbent which will "sorb" hydrocarbon-based liquids (oleophilic) and repel aqueous-based liquids (hydrophobic).

3M[™] Petroleum Sorbent Drum Cover P-DC22DD, High Capacity



The 3M™ Petroleum Sorbent Drum Cover P-DC22DD is designed for use on a 55-gallon drum to catch drips and spills that occur during the dispensing of hydrocarbon materials. With cut-outs for dispensing bungs and a skirt which fits neatly around the base of the drum to catch drips that would normally end up on the floor, the 3M Drum Cover is the most versatile on the market. The 3M™ Petroleum Sorbent Drum Cover is a selective sorbent which will "sorb" hydrocarbon-based liquids (oleophilic) and repel aqueous-based liquids (hydrophobic), allowing them to be used in outdoor areas where drums may be exposed to the elements. High capacity sorbents have a scrim on one side to increase strength and eliminate linting.

3M[™] Petroleum Sorbent Pads

The 3M[™] Petroleum Sorbent Pad T-151 is a selective sorbent which will "sorb" hydrocarbon-based liquids (oleophilic) and repel aqueous-based liquids (hydrophobic). Each bale of T-151 pads absorbs 43.5 gallons, contains 200 pads that are 17 inches by 19 inches, and weighs 20 pounds. Conveniently sized, pads will allow the user to quickly spread sorbent on and in the path of a thin spill. T-151 pads are half as thick as the T-156 pad, making them an excellent wipe for petroleum-based liquids of all types. The T-156 and T-157 sorbent pads are extremely easy to apply, retrieve, and reuse. Pads are recommended for congested areas such as under docks, in shallow water, rocky shorelines, marshes, and beaches. Pads can also be used to wipe off oil-contaminated rocks, boats, and equipment. Like rolls, they are ideal for in-plant use in place of clay granules.



T-151



T-156

These rolls can be used on all sizes of spills and discharges. They can be cut to cover small areas or laid directly on open



T-157 (Actual size 34" x 38")

3M™ Petroleum Sorbent Rolls





waters, shorelines, or discharge streams. In addition, they can be placed on docks, in boats, and under leaking machines.



3M™ Petroleum Sorbent Boom T-270



These booms can be linked together by built-in connectors to overlap and deploy over large areas. Designed for long-term deployment, they are recommended for controlling and absorbing spills and effluent discharges in ditches, streams, rivers, lakes, and terminal docks and piers. They are UV resistant, will not deteriorate or disintegrate and have an inner scrim to eliminate linting. Unlike non-sorbent containment booms, these booms absorb the oil as they aid in containing it.

3M[™] Petroleum Sorbent Double Boom T-280



This double boom features a unique double-cylinder design to maximize absorption and minimize the escape of traces of oil in flowing water. It also is constructed more rigidly to facilitate handling in those hard-to-get at areas and to make it easier to turn over for full saturation.

$3M^{\text{\tiny TM}}$ Petroleum Sorbent Sweep T-126



These sweeps are excellent for sweeping thin slicks on water where mechanical skimmers fail. Constructed with a durable rope encased in reinforced sorbent material, these sweeps facilitate sweeping action over large surface areas. Sweeps can also be placed downstream from booms to recover any escaping traces of oil.

3M[™] Petroleum Sorbent Pillow T-240



The 3M™ Petroleum Sorbent Pillow T-240 is a selective sorbent which will "sorb" hydrocarbon-based liquids (oleophilic) and repel aqueous-based liquids (hydrophobic). These open mesh bags of particulate sorbent are excellent for handling large quantities of light oil in confined spaces such as sumps, catch basins, bilges, or settlement ponds. Designed for long term use, they are UV resistant and will not deteriorate or sink.



3M™ Petroleum Sorbent Particulate T-210



The 3M[™] Petroleum Sorbent Particulate T-210 is a selective sorbent which will "sorb" hydrocarbon-based liquids (oleophilic) and repel aqueous-based liquids (hydrophobic). Particulate materials are used in packaging applications where breakage of a container could cause a release of a petroleum product. Particulate is also useful when combined with a wire fence as a barrier to filter out oils and other hazardous liquids in flowing water. It can be used for manual placement or for mechanical blowing in open areas on large spills.

3M[™] Petroleum Sorbents Static Resistant

3M™ Petroleum Sorbent Static Resistant Pads, High Capacity



HP-556



HP-557 (Actual size 34" x 38")

3M Static Resistant Petroleum Sorbents are specifically designed to be used for the safe cleanup of highly flammable petroleum-based liquids. They are specially treated to resist static charge build-up and can be used effectively and efficiently when conditions are likely to produce static arcing—such as when relative humidity is low (below 20%) or when temperatures fall below freezing.

3M Static Resistant Petroleum Sorbents absorb up to twice as much oil and flammable liquid by weight as standard melt-blown static resistant sorbents—on land and on water. This results in less sorbent waste, lower cleanup costs, and less time spent cleaning up spills.

3M™ Petroleum Sorbent Static Resistant Roll HP-500, High Capacity



3M Static Resistant Petroleum Sorbents are specifically designed to be used for the safe cleanup of highly flammable petroleum-based liquids. They are specially treated to resist static charge build-up and can be used effectively and efficiently when conditions are likely to produce static arcing—such as when relative humidity is low (below 20%) or when temperatures fall below freezing.

3M Static Resistant Petroleum Sorbents absorb up to twice as much oil and flammable liquid by weight as standard melt-blown static resistant sorbents—on land and on water. This results in less sorbent waste, lower cleanup costs, and less time spent cleaning up spills.







3766



3MTM Chemical Sorbents are powerful enough to handle acids (including hydrofluoric acid), bases, coolants and most other hazardous fluids. They are a safer choice because they resist reactions with most hazardous chemicals. They will also absorb petroleumbased fluids, non-aggressive chemicals and aqueous based solutions, reducing the need to stock several different sorbent types for emergency response.

A Complete Range of Products Includes:

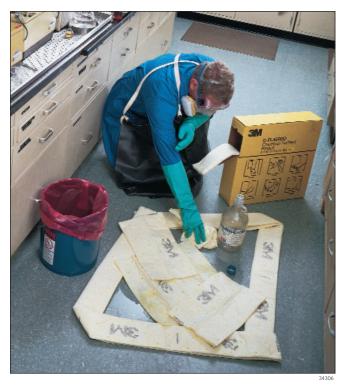
- Sorbent Folded
- Sorbent Pads
- Sorbent Rolls
- Sorbent Mini-Booms
- · Sorbent Pillows
- Sorbent Particulate

Suggested Applications

- Cleaning up hazardous chemical spills, drips, and leaks
- Ideal for rapid response containment and cleanup
- Hazardous material shipping
- Cover bench tops in anticipation of a spill
- Wiping up contaminated areas



3M™ Chemical Sorbent Folded C-FL550DD, High Capacity



Folded sorbents are the easy-to-use solution for emergency response situations. That's because they're actually four sorbent configurations in one folded sorbent dispenser box. 3M Chemical Sorbent Folded also offers:

- Four sorbents in one. It can be used as a boom, pillow, pad, or roll, allowing you to stock just one product for emergency response.
- Perforations every 16 inches—allow you to select the length you need, so there will be less wasted sorbent.
- Made from chemically inert polypropylene material recommended for use with chemicals such as acids and bases as well as aqueous- or hydrocarbon-based fluids.
- Comes in a handy dispenser box for easy, on-site storage and improved response time.
- Uses 3M's high-capacity sorbent technology—increased fluid-holding capacity which means less sorbent is used and there's less sorbent waste for disposal.
- Includes directions for sorbent use right on the box.

Application Guide



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3M™ Chemical Sorbent Pads C-PD914DD, High Capacity



Highly absorbent and non-granular, pads feature a low-profile design, so they can be easily placed in tight areas. These pads are ideal for cleaning up small spills and wiping down contaminated areas. Twenty-five pads per dispenser box.

3M[™] Chemical Sorbent Rolls, High Capacity

Designed to cover large surfaces, rolls can be easily cut to cover small areas or fit tight corners. They can be used to cover bench tops in anticipation of a spill while also acting as a work surface. They are available in two convenient widths—15 and 38 inches.







C-RL38150DD

3M[™] Chemical Sorbent Mini-Booms

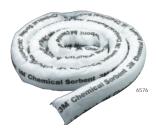
Available in three lengths, mini-booms are ideal for placing around hazardous liquid spills to prevent them from spreading. They work quickly, giving you time to ensure proper cleanup while minimizing employee exposure.



P-200 P-208



P-212



3M[™] Chemical Sorbent Pillow P-300



Small, lightweight pillows feature a high capacity for holding liquid. They can be placed quickly at the source of a leak or thrown into the contained spill, helping to save hours of cleanup time.



3M[™] Chemical Sorbent Pads P-110



Chemical sorbent pads are designed with quick and easy response in mind. Pads are a convenient 11 inches by 13 inches in size. Packaged in convenient dispenser boxes, they can be stored in confined spaces or mounted on the wall near where spills may occur. Fifty pads per dispenser box.

3M[™] Chemical Sorbent Rolls

Chemical sorbent rolls are designed with quick and easy response in mind. Rolls come in 13, 19 and 38 inch widths, and each are 100 feet long.







3M™ Chemical Sorbent Particulate P-500



Particulate materials are used in packaging applications where breakage of a container could cause a release of a hazardous liquid. This material may also be sprinkled over a spill or broadcast over a large area. The $3M^{\text{\tiny M}}$ Chemical Sorbent Particulate P-500 is a non-selective sorbent which will "sorb" most aggressive chemicals and is designed for use in spill response applications.

3M[™] Chemical Sorbent Spill Kits and Response Pack



Chemical folded sorbent spill kits are the perfect solution for emergency response flexibility. With all of the features of 3M folded sorbent, they can be used with most hazardous liquids. The 3M™ Chemroll 5-Gallon Spill Kit is compact for easy storage—ideal for rapid response. It can be squeezed and molded into confined areas such as behind truck seats and in the trunks of cars. Encased in a clear plastic shrink wrap, it resists damage from exposure. Center dispense option allows you to use only the amount you need, leaving the rest enclosed for future use. The 31-gallon spill kit is packed in an element-resistant 20-gallon drum which is color coded yellow for easy identification.



3M™ Chemical Sorbent Folded Spill Kit C-SKFL5, Chemroll, 5 Gallon



3M[™] Chemical Sorbent Folded Spill Kit C-SKFL31, 31 Gallon

Contents

- 3 rolls Chemroll Chemical Sorbent Folded per case.
- Each Chemroll is 5" x 26' with perforations every 16" (19" x 26' fully opened) and comes complete with one temporary disposal bag and tie.

Contents

- 2 rolls of Chemical Sorbent Folded (C-FL550DD); each roll is 5" x 50' folded (19" x 50' fully opened).
- 30 Chemical Sorbent Pads (C-PD1719DD); each pad is 17" x 19".
- 3 temporary disposal bags and ties.
- 1 yellow, 20-gallon drum with lid and plastic closure ring.

3M™ Chemical Sorbent Spill Response Pack SRP-Chem



The SRP-Chem is designed for use in laboratories, shipping docks or other areas where hazardous chemicals are shipped, stored or transferred.

- · Compact size for convenient storage.
- Ideal for spills up to 3.5 gallons.
- Contains 3 chemical sorbent mini-booms and 10 chemical sorbent pads.
- Includes poly bag for temporary storage of used sorbents.
- Use instructions included on inside of carrying case.
- Outside of carrying case functions as a warning sign.



3M[™] Petroleum Sorbent Spill Kits and Response Pack

These folded sorbent spill kits combine all the features of 3M folded sorbents in two convenient sizes of 5 and 31 gallons. The 3M™ Petroll 5-Gallon Spill Kit is compact for easy storage—ideal for rapid response. The 31-gallon spill kit is packed in an element-resistant 20-gallon drum which is color coded white for easy identification.



3M™ Petroleum Sorbent Folded Spill Kit P-SKFL5, Petroll, 5 Gallon



3M™ Petroleum Sorbent Folded Spill Kit P-SKFL31, 31 Gallon

Contents

- 3 rolls Petroll Chemical Sorbent Folded per case.
- Each Petroll is 15" x 26' with perforations every 16" (19" x 26' fully opened) and comes complete with one temporary disposal bag and tie.

Contents

- 2 rolls of Petroleum Sorbent Folded (P-FL550DD); each roll is 5" x 50' folded (19" x 50' fully opened).
- 30 Petroleum Sorbent Pads (HP-156); each pad is 17" x 19".
- 3 temporary disposal bags and ties.
- 1 white, 20-gallon drum with lid and plastic closure ring.

3M™ Petroleum Sorbent Spill Response Pack SRP-Petro



The SRP-Petro is designed to quickly absorb and contain small petroleum spills and leaks.

- High absorbency; absorbs up to 4 gallons of petroleum based liquids.
- Compact size; convenient for trucks, shipping departments and for areas of oil transfer.
- Contains 3 mini-booms and 5 highly absorbent pads to clean up small spills.
- Includes poly bag for temporary storage of used sorbents.
- Use instructions included on inside of carrying case.
- · Outside of carrying case functions as a warning sign.

10 Ways To Reduce Sorbent Costs

1 Sorbent Selection

Choose an efficient sorbent. If you select a sorbent with high capacity, you will use less; and there will be less waste after use, reducing disposal costs.

A waste minimization and disposal cost reduction program should include participation from purchasing, user and environmental responsibilities to cover all PLD (purchase + labor + disposal) factors. Consider the disposal options up front. Can the sorbent be landfilled, incinerated, or used in a waste-to-fuel burner?

2 Selective vs. Non-Selective Sorbent

Pick the right product for the application. To separate oil from water, use a selective sorbent; also use a selective sorbent to pick up oil outdoors where rain or other water may be present. For other situations, to pick up both oil-and water-based fluids, a non-selective sorbent is best.

3 Identify Needs

Take a plant tour to identify the best sorbent product for the job. Many convenient formats—rolls, pads, booms, pillows, rugs and drum covers—are available to meet your needs. Use a multi-format sorbent, such as 3M[™] Folded Sorbent, to meet a variety of needs and save on inventory.

4 Use Dispensers

Cutting to length or width needed avoids over use. Get the cost benefit of purchasing in bulk rolls.

5 Use Sorbents to Full Capacity

To get the benefit of efficient sorbents, it is necessary to leave them in position longer. Let them work for you and fewer changes will be necessary.

6 Separate Fluids

Use a centrifuge to separate sorbed fluids for reclaiming or recycling. Sorbents may be reusable. An EPA study has demonstrated savings of 51% to 75% when sorbents are reused from 2 to 8 times.

7 Identify Waste Streams

Waste disposal costs vary widely depending on the category of the waste and the method of disposal. Disposal cost for a 55 gallon drum may range from approximately \$120 for landfilling of non-hazardous waste to \$300 for burning for fuel recovery to \$800 for incineration. Don't mix hazardous and non-hazardous waste. As an example, mixing a small amount of chlorinated solvent with a drum of recyclable oils will classify the whole drum as hazardous waste and greatly increase the disposal cost.

8 Compress Waste

If a compressible sorbent is used, the volume of waste can be reduced by compacting. Removal of fluids with a wringer or centrifuge will give an initial reduction in volume. A drum or trash compactor will reduce the volume further. Since disposal costs are based primarily on volume, significant savings may be achieved. In some areas mobile extraction and compacting services are available.

9 Training

Costs associated with use of sorbent materials are often underestimated and overlooked. Economical use can be as simple as using sorbent on the equipment or at the source of the leak before it spreads across the floor. User training is essential to change attitudes and get buy-in for total overall cost savings.

10 Use Resources

Call your local 3M representative or the 3M technical hot line at 1-800-243-4630 for help with product selection and other cost-saving ideas. Your regional EPA office can help you find the waste disposal service companies in your area and help you select the most cost-effective disposal method.

$3M^{\text{\tiny TM}}$ Sorbent Ordering Information

Prod Code	Approximate Dimension	Product	Shipping Wts		See Details
UPC and Stock ID Nos.	Sorbent Capacity	Photo	& Measures	Packaging	on page
Naintenance Sorbent Folded, Hi	gh Capacity				
M-FL550DD 5 00 51138 29071 4 70-0704-0791-4	5" x 50' /Box 31.5 Gallons/Case	BALLEGO 3M BALLEGO 3M BALLEG	L: 20.63 in W: 15.62 in H: 20.25 in Wt: 18 lb Cube: 3.77 ft ³	3 Boxes Per Case	2
Maintenance Sorbent Pads, High	Capacity		1		
M-PD1520DD 5 00 51138 28995 4 70-0704-0588-4	15 1/2" x 20 1/2" Pad 37.5 Gallons/Case	6582	L: 21 in W: 16 in H: 21 in Wt: 11.75 lb Cube: 4.082 ft³	100/Case	3
Naintenance Sorbent Production	Pads, High Capacity		,		
M-PD720GG 5 00 51138 28994 7 70-0704-0587-6	7 1/2" x 20 1/2" Production Pad 31.5 Gallons/Case	6583	L: 21 in W: 16 in H: 21 in Wt: 12.6 lb Cube: 4.082 ft ^a	100/Case	3
Maintenance Sorbent Rolls, High	Capacity				
M-RL15150DD 5 00 51138 28996 1 70-0704-0589-2	15 1/2" x 150' Roll 31 Gallons/Bale	6586	L: 16 in W: 21 in H: 21 in Wt: 11.4 lb Cube: 4.082 ft ³	1/Case	3
M-RL33150DD 5 00 51138 29070 7 70-0704-0790-6	33" x 150' Roll 66 Gallons/Bale	6580	L: 21 in W: 21 in H: 34 in Wt: 13 lb Cube: 8.867 ft ^a	1/Case	3
M-RL38150DD 5 00 51138 28997 8 70-0704-0590-0	38" x 150' Roll 76 Gallons/Case	6588	L: 21 in W: 21 in H: 39 in Wt: 25.9 lb Cube: 8.867 ft ³	1/Case	3
Naintenance Sorbent Mini Boom	s				
M-MB304 5 00 51138 21526 7 70-0703-1355-9	3" x 4' Mini Boom 12 Gallons/Case	6592	L: 24 in W: 16 in H: 13.7 in Wt: 12.6 lb Cube: 3.041 ft ³	12/Case	3

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Prod Code	Approximate Dimension	Product	Shipping Wts		See Details
UPC and Stock ID Nos.	Sorbent Capacity	Photo	& Measures	Packaging	on page
Naintenance Sorbent Mini Boom		ı			
M-MB308 5 00 51138 21527 4 70-0703-1356-7	3" x 8" Mini Boom 12 Gallons/Case	6593	L: 24 in W: 16 in H: 13.7 in Wt: 12.6 lb Cube: 3 ft ³	6/Case	3
M-MB312 5 00 51138 21528 1 70-0703-1357-5	3" x 12' Mini Boom 12 Gallons/Case	6594	L: 24 in W: 16 in H: 13.7 in Wt: 12.6 lb Cube: 3.041 ft ³	4/Case	3
Naintenance Sorbent Pillow, Hig	h Capacity		1		1
M-PL715 5 00 51138 21531 1 70-0703-1360-9	7" x 15" Pillow 8 Gallons/Case	Maintenance Services 36 Sorticost 36 Maintenance Parameterance Services 36 6587	L: 18.1 in W: 15 in H: 12.2 in Wt: 7.8 lb Cube: 1.915 ft ³	16/Case	3
Naintenance Sorbent Drum Cove	r, High Capacity				
M-DC22DD 5 00 51138 28998 5 70-0704-0591-8	22" Drum Cover w/Skirt. For 55 Gallon Drum 19 Gallons/Case	7063	L: 26.5 in W: 14 in H: 9.8 in Wt: 8 lb Cube: 2.1 ft3	25/Case	4
Naintenance Sorbent Rug					
M-RG36300E 5 00 51138 29002 8 70-0704-0624-7	36" x 300' Rug 32 Gallons/Rug	6584	L: 9 in W: 9 in H: 37 in Wt: 55 lb Cube: 1.734 ft ³	1/Case	4
Naintenance Sorbent Rug, Coate	ed		1		1
M-RGC36100E 0 00 51138 29003 0 70-0704-0623-9	36" x 100' Rug w/Coating 10.5 Gallons/Rug	6585	L: 18 in W: 18 in H: 37 in Wt: 24 lb Cube: 6.936 ft ³	1/Case	4
Petroleum Sorbent Folded, High	Capacity		,		,
P-FL550DD 5 00 51138 29141 4 70-0704-0897-9	5" x 50' /Box 31.5 Gallons/Case	**************************************	L: 20.63 in W: 15.62 in H: 20.25 in Wt: 18 lb Cube: 3.77 ft3	3 Boxes Per Case	6
Petroleum Sorbent Pads, High C	apacity		,		
HP-156 5 00 51138 28911 4 70-0703-1732-9	17" x 19" 37.5 Gallons/Bale	6756	L: 19.9 in W: 17 in H: 21 in Wt: 11 lb Cube: 4.108 ft ³	100 Pads/Bale	7
HP-157 5 00 51138 29116 2 70-0704-0855-7	34" x 38" 75 Gallons/Bale	6754	L: 38 in W: 40 in H: 13 in Wt: 38 lb	50 Pads/Bale	7

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Prod Code	Approximate Dimension	Product	Shipping Wts		See Details
UPC and Stock ID Nos.	Sorbent Capacity	Photo	& Measures	Packaging	on page
Petroleum Sorbent Pads, High (Capacity				
HP-255 5 00 51138 21543 4 70-0703-1379-9	17" x 19" 33 Gallons/Bale	6755	L: 19 in W: 17 in H: 21 in Wt: 11 lb Cube: 3.922 ft ³	50 Pads/Bale	7
HP-256 5 00 51138 21544 1 70-0703-1380-7	17" x 19" 66 Gallons/Bale	6757	L: 19.5 in W: 17.5 in H: 35 in Wt: 20 lb Cube: 6.908 ft ³	100 Pads/Bale	7
Petroleum Sorbent Roll, High C	apacity				
HP-100 0 00 51138 21542 2 70-0703-1378-1	38" x 144' 73 Gallons/Roll	6758	L: 39 in W: 21 in H: 21 in Wt: 20 lb Cube: 9.953 ft ³	1 Roll/Bale	7
Petroleum Sorbent Mini-Booms					-
T-4 5 00 51138 21354 6 70-0702-2136-4	3" Diameter x 4' 12 Gallons/Case	6723	L: 24 in W: 16 in H: 13.7 in Wt: 13 lb Cube: 3.041 ft ³	12 Mini-Booms/ Case	7
T-8 5 00 51138 21355 3 70-0702-2137-2	3" Diameter x 8' 12 Gallons/Case	6724	L: 24 in W: 16 in H: 13.7 in Wt: 13 lb Cube: 3.041 ft ³	6 Mini-Booms/ Case	7
T-12 5 00 51138 21356 0 70-0702-2138-0	3" Diameter x 12' 12 Gallons/Case	7068	L: 24 in W: 16 in H: 13.7 in Wt: 13 lb Cube: 3.041 ft ³	4 Mini-Booms/ Case	7
Petroleum Sorbent Mini-Pillow					
T-30 5 00 51138 21545 8 70-0703-1396-3	7" x 15" 8 Gallons/Case	nam Serbine 34 Petroleum 3M Petroleum Serbine 9 6722	L: 18.1 in W: 15 in H: 12.2 in Wt: 7.3 lb Cube: 1.915 ft ³	16 Pillows/ Case	8
Petroleum Sorbent Drum Cover,	Petroleum Only				
P-DC22DD 5 00 51138 29234 3 70-0705-1594-8	22" Drum Cover w/Skirt for 55 Gallon Drum 19 Gallons/Case	7069	L: 26.5 in W: 13.5 in H: 9.13 in Wt: 8 lb Cube: 1.887 ft ³	25/Case	8

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Prod Code	Approximate Dimension	Product	Shipping Wts		See Details
UPC and Stock ID Nos.	Sorbent Capacity	Photo	& Measures	Packaging	on page
Petroleum Sorbent Pads					
T-151	17" x 19"		L: 18.88 in		
5 00 21200 16049 8	43.5 Gallons/Bale		W: 18 in H: 20.5 in	200 Pads/Bale	8
98-0711-0197-0			Wt: 20.75 lb	200 Paus/bale	0
		6714	Cube: 4.027 ft ³		
T 450	17" x 19"		L: 19.5 in		
T-156 5 00 21200 16050 4	40.5 Gallons/Bale		W: 17.5 in		
98-0711-0198-8	40.5 Gallolis/Dale		H: 20.5 in	100 Pads/Bale	8
00 07 11 0100 0			Wt: 21.5 lb		
		6715	Cube: 4.046 ft ³		
T-157	34" x 38"	_	L: 38.5 in		
5 00 21200 16051 1	81 Gallons/Bale		W: 36 in		
98-0711-0756-3			H: 12 in	50 Pads/Bale	8
		11	Wt: 40 lb		
		6716	Cube: 9.624 ft ³		
Petroleum Sorbent Rolls					
	38" x 144'		L: 38.9 in		
T-100 0 00 21200 16047 9	84 Gallons/Roll		W: 24.4 in		
98-0711-0191-3	04 Gallotts/Noti		H: 24.8 in	1 Roll/Bale	8
30 0711 0131 0			Wt: 40 lb	r rion, baio	
		6711	Cube: 13.62 ft ³		
T-190	19" x 144'		L: 20 in		
0 00 51138 21648 1	42 Gallons/Roll	-	W: 21 in		
70-0703-1602-4	TE Gallono, Holl	63	H: 21 in	1 Roll/Bale	8
			Wt: 20 lb		
		6717	Cube: 5.102 ft ³		
Petroleum Sorbent Boom					
T 070	8" Diameter x 10'		L: 33 in		
T-270 5 00 21200 16054 2	10 lbs./Boom		W: 22 in		
98-0711-0633-4	20 Gallons/Boom		H: 24 in	4 Booms/ Bale	9
			Wt: 55 lb	1 Boomer Bail	
		6720	Cube: 10.08 ft ³		
Petroleum Sorbent Double Boor	n				
	1				
T-280	4" Diameter x 10'		L: 32 in W: 20 in		
5 00 21200 16085 6 98-0711-0807-4	6.5 lbs./Double Boom 10 Gallons/Boom		W: 20 in H: 20 in	4 Double Booms/ Bale	9
90-0711-0007-4	TO Gallotts/Doutt		Wt: 27.5 lb	4 Double Bootils/ Bale	
		6721	Cube: 7.399 ft ³		
Petroleum Sorbent Sweep					Y
T-126	21" x 100'		L: 21 in		
0 00 21200 16048 6	25 Gallons/Sweep		W: 17.5 in	40 (5)	
98-0711-0196-2			H: 19.5 in	1 Sweep/ Bale	9
		6713	Wt: 15 lb Cube: 4.146 ft ³		
	1		3050. 1.170 II		
etroleum Sorbent Pillow					
T-240	5" x 14" x 25"		L: 22 in		
5 00 21200 16053 5	2.4 lbs./Pillow	A CHARLES OF B	W: 18 in		
98-0711-0199-6	3.5 Gallons/Pillow	300	H: 24 in	10 Pillows/ Bale	9
			Wt: 27.5 lb		
		6719	Cube: 5.499 ft ³		

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Prod Code	Approximate Dimension	Product	Shipping Wts		See Details
UPC and Stock ID Nos.	Sorbent Capacity	Photo	& Measures	Packaging	on page
Petroleum Sorbent Particulate					
T-210 0 00 21200 16052 3 98-0711-0412-3	25 lbs./Bag 35 Gallons/Bag		L: 24 in W: 22 in H: 20 in Wt: 27 lb Cube: 6.107 ft ³	1 Bag/ Bale	10
Petroleum Sorbent Static Resist	ant Pads. High Capacity	6718	Cube. 0.107 It		
HP-556 5 00 51138 29068 4 70-0704-0788-0	17" x 19" 37.5 Gallons/Bale	6760	L: 19.9 in W: 17 in H: 21 in Wt: 10 lb Cube: 4.108 ft ³	100 Pads/ Bale	10
HP-557 5 00 51138 29069 1 70-0704-0789-8	34" x 38" 75 Gallons/Bale	6761	L: 38 in W: 40 in H: 13 in Wt: 22 lb Cube: 11.43 ft ³	50 Pads/ Bale	10
Petroleum Sorbent Static Resist	ant Roll, High Capacity				
HP-500 5 00 51138 29067 7 70-0704-0787-2	38" x 144' 73 Gallons/Roll	6759	L: 39 in W: 21 in H: 21 in Wt: 20 lb Cube: 9.953 ft ³	1 Roll/ Bale	10
Chemical Sorbent Folded, High	Capacity				
C-FL550DD 5 00 51138 29296 1 70-0705-1716-7	5" x 50' 31.5 Gallons/Case	6564	L: 21 in W: 16 in H: 21 in Wt: 18 lb Cube: 4.082 ft ³	3 Boxes/ Case	12
Chemical Sorbent Pads, High Ca	apacity	'			
C-PD914DD 5 00 51138 29096 7 70-0704-0823-5	9 1/4" x 14 1/2" 23.5 Gallons/Case	6565	L: 20.62 in W: 15.62 in H: 20.25 in Wt: 11.9 lb Cube: 3.77 ft ³	25 Pads per Dispenser Box 6 Boxes/ Case	13
Chemical Sorbent Rolls, High C	apacity				
C-RL15150DD 5 00 51138 29097 4 70-0704-0824-3	15 1/4" x 150' 31 Gallons/Case	6566	L: 21 in W: 16 in H: 21 in Wt: 13.4 lb Cube: 4.082 ft ³	1 Roll Per Case	13
C-RL38150DD 5 00 51138 29098 1 70-0704-0825-0	38" x 150' 76 Gallons/Case	6567	L: 21 in W: 21 in H: 39 in Wt: 27 lb Cube: 9.95 ft ³	1 Roll Per Case	13

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Prod Code	Approximate Dimension	Product	Shipping Wts	Dooksaries	See Details
UPC and Stock ID Nos.	Sorbent Capacity	Photo	& Measures	Packaging	on page
Chemical Sorbent Mini-Booms	1				
P-200	3" Diameter x 4'		L: 24 in		
5 00 51138 17596 7	12 Gallons/Case	Will married to	W: 16 in H: 13.7 in	12 Mini-Booms/ Case	13
70-0701-8931-4		S. Chamble Sal	Wt: 12.7 lb	12 Willi-booms/ Gase	13
		6574	Cube: 3.041 ft ³		
D 000	3" Diameter x 8'		L: 24 in		
P-208 5 00 51138 21343 0	12 Gallons/Case	The same of the sa	W: 16 in		
70-0702-2130-7	12 00110113/0030		H: 13.7 in	6 Mini-Booms/ Case	13
		of Sorbard Sta con-	Wt: 13.3 lb		
		6575	Cube: 3.041 ft ³		
P-212	3" Diameter x 12'		L: 24 in		
5 00 51138 21344 7	12 Gallons/Case		W: 16 in		
70-0702-2131-5			H: 13.7 in	4 Mini-Booms/ Case	13
		6576	Wt: 12.8 lb		
			Cube: 3.041 ft ³		
hemical Sorbent Pillow					
P-300	7" x 15"		L: 18.1 in		
5 00 51138 17597 4	8 Gallons/Case	in annual and Chemical Sol	W: 15 in	40.50	40
70-0701-8932-2		at Chemical Sorbert 366 O	H: 12.2 in	16 Pillows/ Case	13
		6577	Wt: 7.75 lb Cube: 1.915 ft ³		
			Gube. 1.915 It		
hemical Sorbent Pad	1				
P-110	11" x 13"	Charles made	L: 26.3 in		
5 00 51138 17593 6	17 Gallons/Case		W: 12.6 in H: 14.6 in	50 Pads/Dispenser	14
70-0701-8928-0			Wt: 14.3 lb	4 Dispensers/Case	
		6570	Cube: 2.797 ft ³		
Chemical Sorbent Rolls					
P-130	13" x 100'		L: 27 in		
5 00 51138 17594 3	19 Gallons/Case		W: 13.7 in		
70-0701-8929-8			H: 14.1 in	2 Rolls/ Case	14
			Wt: 15 lb		
		6571	Cube: 3.016 ft ³		
P-190	19" x 100'		L: 27 in		
5 00 51138 09095 6	28 Gallons/Case		W: 13.7 in	O Della / Casa	1.4
70-0701-9163-3			H: 20.1 in Wt: 22.7 lb	2 Rolls/ Case	14
		6573	Cube: 4.3 ft ³		
D. 000	38" x 100'	0373	L: 14 in		
P-380 0 00 51138 21345 9	28 Gallons/Case		W: 14 in		
70-0702-2132-3	20 00110113/0030		H: 39.25 in	1 Roll/ Case	14
70 0702 2702 0			Wt: 21.5 lb		
		6578	Cube: 4.445 ft ³		
Chemical Sorbent Particulate, (Chopped				
	12 lbs. Chopped/Bag		L: 16.8 in		
P-500 0 00 51138 17598 6	14 Gallons/Bag		W: 11.8 in		
70-0701-8933-0			H: 21.7 in	1 Bag/ Case	14
		6579	Wt: 13.5 lb	•	
		6579	Cube: 2.488 ft ³		
hemical Sorbent Folded Spill	Kit, Chemroll, 5 Gallon				
C-SKFL5	Chemroll		L: 15.5 in		
5 00 51138 46288 3	15 Gallons/Case	(A)	W: 13.5 in	0 D 11 10	
70-0706-1181-2			H: 13.5 in	3 Rolls/Case	15
			Wt: 7.5 lb		
		6569	Cube: 1.633 ft ³		

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Prod Code	Approximate Dimension	Product	Shipping Wts		See Details
UPC and Stock ID Nos.	Sorbent Capacity	Photo	& Measures	Packaging	on page
hemical Sorbent Folded Spill R	(it, 31 Gallon				
C-SKFL31	31 Gallon Spill Kit		L: 22.5 in		
5 00 51138 46287 6	20 Gallon Drum		W: 22.5 in		
70-0706-1180-4			H: 18.5 in	1 Kit	15
			Wt: 20 lb		
		6568	Cube: 5.417 ft ³		
hemical Sorbent Spill Respons	e Pack				
SRP-Chem	10.5 Gallons/Case		L: 21.4 in		
5 00 51138 28910 7			W: 17.2 in		
70-0703-1718-8		(1910)	H: 13.6 in	3 Packs/ Case	15
			Wt: 12.7 lb		
		6572	Cube: 2.894 ft ³		
etroleum Sorbent Folded Spill	Kit, Petroll, 5 Gallon				
P-SKFL5	Petroll		L: 15.5 in		
5 00 51138 46289 0	15 Gallons/Case	18	W: 13.5 in		
70-0706-1182-0			H: 13.5 in	3 Rolls/ Case	16
			Wt: 7.5 lb		
		6710	Cube: 1.633 ft ³		
etroleum Sorbent Spill Kit, 31	Gallon				
P-SKFL31	31 Gallon Spill Kit		L: 22.5 in		
5 00 51138 46286 9	20 Gallon Drum		W: 22.5 in		
70-0706-1179-6		VE-A	H: 18.5 in	1 Kit	16
		6709	Wt: 20 lb		
			Cube: 5.417 ft ³		
etroleum Sorbent Spill Respon	se Pack				
SRP-Petro	12 Gallons/Case		L: 21.4 in		
5 00 51138 28950 3		11114 6	W: 17.2 in		
70-0703-1784-0		3M 13 13 13 13 13 13 13 13 13 13 13 13 13	H: 13.6 in	3 Packs/ Case	16
		9	Wt: 12.7 lb		
		6725	Cube: 2.894 ft ³		

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Failure to properly handle and dispose of sorbents contaminated by hazardous materials can result in serious physical injury or death and/ or environmental harm. For proper handling, consult the Material Safety Data Sheet for the material absorbed, applicable safety and health standards, contact your supervisor, or call 3M at 1-800-243-4630. To reduce the risk of serious physical injury or death, always use respiratory protection and protective clothing appropriate for handling the material to be absorbed. Transportation and disposal of spent sorbents must comply with all applicable federal, state and local laws and regulations.

Caution

Sorbents may become slippery when used on flooring. Do not walk on sorbent or place in high traffic areas.

For More Information

In U.S., contact:

Technical Assistance 1-800-243-4630

Customer Service 1-800-328-1667

Fax On Demand 1-800-646-1655

Internet www.3M.com/occsafety Material Safety Data Sheets (MSDS) 1-651-737-7222

In Canada, contact:

3M Canada Company, OH&ESD P.O. Box 5757 London, Ontario N6A 4T1

Technical Assistance (Canada only) 1-800-267-4414

Sales Assistance 1-800-265-1840, ext. 6137

Fax On Demand 1-800-646-1655

Internet www.3M.com/CA/occsafety

Outside U.S. and Canada:

Technical Assistance In Mexico 01-800-712-0646 5270-2255, 5270-2119 (Mexico City only)

Technical Assistance In Brazil 0800-132333

Fax On Demand OUS Locations 1-651-732-6530

For other 3M products

1-800-3M-HELPS or 1-651-737-6501



General Offices

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P.O. Box 5757 London, Ontario N6A 4T1 Canada

