



Ref #	Part #	Description	Qty	Context Note	Foot Note
1g		XL2100RS: Handle Assembly	1		
4	75035-02	Bag Retainer Spring	1		
5	PK80009	Dust Bag, (9 Pk.) Regular	1		
	PK800025	Dust Bag, (25 Pk.) Regular	1		
6	75246-18	XL2100RS: Outer Bag, Drk. Blue, Blue, Blue	1		
7	09-75078-09	XL2100RS: Bag Clip, Blue	1		
8	09-75308-57	HANDLE CONNECTOR WITH SCREW	1	includes items #3 & #84	
8a	75220-01-0327	Deflector, Black, Snap Type 1 & 2 Units Only	1		
9	75309-02-0327	Collar	1		
10		Tube Assembly Type 1, 2, 3, & 4 Units Only	1	No Longer Available	
	75198-05	Tube Assembly Type 5, 6 & 7 Units Only	1		
12	09-75343-03	Fan Housing Assembly includes Rivet & Spring	1		
13	09-75266-01	Switch Cover	1		
14	75084-05	FOOT SWITCH ASSEMBLY WITH PLATE	1		
16	0134623	End Cap	1		
18	09-75300-01	METAXALLOY™ Fan Kit w/Washers	1		
19	75012-01	Fan Seal Cup	1		
20	75080-05-441	POWER CORD - 3 WIRE 35' RED	1		
26	09-75430-06	XL2100RS: Housing, Blue, w/Label	1		
27	75181-04	Bumper, Clear	1		
28	09-75066-02	Intake Pivot Assembly with Felt Seal	1		
29	75065-01	Felt Seal	1		
32	75117-01M	Felt Seal, Motor	1		
33	03-00457-01	Cord Retainer, Round Type 1, 2 & 3 Units Only	1		
	03-00494-01	Cord Retainer, Square Type 4, 5, 6 & 7 Units Only	1		
34	09-75505-01	Motor Assembly Kit	1		
35	75095-01	Motor Seal	2		
36	09-75514-01	Kit, Motor Brush (Large & Small) / Spring	2		
39	0300604	DRIVE BELT / 3 PACK	1		
39a	75024-01	Drive Belt, Single	1		
40	75057-01-438	XL2100RS: Door Belt, Blue	1		
42	75104-02	Brush Roll Assembly	1		
43	75008-01	Seal, Baseplate	1		
44	75299-01	Plastic Detent, (uses 2 #49 screws)	1		

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45	09-75715-03	BASE PLATE ASSEMBLY COMPLETE	1	includes: #43, #46, #47, #50, #51, #52, #85, #86, #87	
46	75700-02	MICRO SWEEP Blade Type 1-6 Units Only	1		
	75700-02	MICRO SWEEP Blade Type 7 Units Only	1		
47	75007-02	Channel with Wire Holes Type 6 Units Only	1		
	75701-01	Channel Type 7 Units Only	1		
50	75766-02	Edge Brush w/o Wheels - Left & Right	2		
51	03-00630-01M	Wheel Axle	2/4		Type 7 Units
52	75187-02-0327	Soft Rear Wheel, Black	2		
55	09-75301-25	Grips - Set w/o Switch - Red	1		
60	75283-01	Motor Spring	2		
61	75087-05	Tube Label	1		
62	75245-01	XL2100RS: Cord Bracket	1		
65	75599-02	Oreck Commercial" Name Plate Label	1		
66	75275-01	BRUSHING	1		
76	75432-01	Handle Brace	1		
76a	75435-01	Handle Brace Kit	1		
	75417-05	User's Manual	1		
	VACCOVER	Vacuum Cleaner Cover	1	No Longer Available	
	MC4BK	Magnet Clean Vacuum Protector	1		
79	75189-02	Stiffener (uses same length screws, notched)	1		
	75619-01	Stiffener, Through Bolt Connector (uses different length screws)	1		
87	75709-01	Front Wheel Type 7 Units Only	2		
		STANDARD FASTENER HARDWARE LISTING			
2	03-00613-01M	Cord Clamp	1	Foot Switch Units	
	03-00619-01M	Cord Clamp	1	D-Handle Units	
3	03-00478-02M	SCREW 8-32 x .440	2		
	03-00608-01M	Screw, #8 x .811 w/ Int Washer	1		
	03-00504-02M	Screw, #8-32 X .545 w/ Washer	1		
	03-00605-01M	Screw, #8 - 32 x 29/32 w/ Washer	2		
15	03752-01M	Screw, #8 X .5 Phillips	2/2		
30	03-00448-01M	1/4 X 32 Yellow Chrome	1		
38	03-00456-01M	SCREW #8 - 6 X .75 SMALL HEAD 100 PACK	4		
	03-00476-01M	Screw, #8 x .75	6		
41	03-00599-01M	Wire Nut		As Req'd	
48	03-00476-01M	Screw, #8 x .75 Phillips	5 / 1		

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	03-00688-01M	Screw, 7-18X0.75 TORX (Use T-20 bit screwdriver)	5 / 1		
49	03-00475-01M	Screw, #7 X .38 Phillips	2 / 2		
63	03-00450-01M	SCREW 10 X .5 - PHILLIPS	1		
68	03-00482-01M	Screw, #6-20 x 1/4"	2		
69	75191-02M	O-Ring	2		
72	03-00479-01M	Washer, Thrust	1		
73	03-00480-01M	Washer, Lock External Tooth	1		
74	75304-01M	1" x 3", Loop Fastener	1		
75	75303-01M	1" x 1", Hook Fastener	2		
77	03528M	Retainer Clip	2		
78	75194-03M	Wireform	2		
82	03-00598-01M	Steel Bushing Ring	1		
84	03-00606-01M	Nut, Square	1		
85	03-00626-01M	Screw, #6-20 x 7/16 Flat Undercut	2 / 3		
86	75698-01	Wireform, One-Piece	1		
88	75679-01M	INSULATOR - JST	1		
89	03-00453-01M	Rivet	1		
90	75015-01M	Bag Spring	1		
91	03-00636-01M	Push Nut	1		
	03-00608-01M	Screw, #8 x .811 w/ Int Washer	1		
	03-00504-02M	Screw, #8-32 X .545 w/ Washer	1		
	03-00605-01M	Screw, #8 - 32 x 29/32 w/ Washer	2		
15	03752-01M	Screw, #8 X .5 Phillips	2/2		
30	03-00448-01M	1/4 X 32 Yellow Chrome	1		
38	03-00456-01M	SCREW #8 - 6 X .75 SMALL HEAD 100 PACK	4		
	03-00476-01M	Screw, #8 x .75	6		
41	03-00599-01M	Wire Nut		As Req'd	
48	03-00476-01M	Screw, #8 x .75 Phillips	5 / 1		
	03-00688-01M	Screw, 7-18X0.75 TORX (Use T-20 bit screwdriver)	5 / 1		
49	03-00475-01M	Screw, #7 X .38 Phillips	2 / 2		
63	03-00450-01M	SCREW 10 X .5 - PHILLIPS	1		
68	03-00482-01M	Screw, #6-20 x 1/4"	2		
69	75191-02M	O-Ring	2		
72	03-00479-01M	Washer, Thrust	1		
73	03-00480-01M	Washer, Lock External Tooth	1		
74	75304-01M	1" x 3", Loop Fastener	1		
75	75303-01M	1" x 1", Hook Fastener	2		

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77	03528M	Retainer Clip	2		
78	75194-03M	Wireform	2		
82	03-00598-01M	Steel Bushing Ring	1		
84	03-00606-01M	Nut, Square	1		
85	03-00626-01M	Screw, #6-20 x 7/16 Flat Undercut	2 / 3		
86	75698-01	Wireform, One-Piece	1		
88	75679-01M	INSULATOR - JST	1		
89	03-00453-01M	Rivet	1		
90	75015-01M	Bag Spring	1		
91	03-00636-01M	Push Nut	1		